

Electrical heating cable for freeze protection or process heating of pipework and vessels.

## Micro Tracer

Constant Wattage Heating Cable

- Withstand temperatures up to 200°C.
- Available in outputs up to 50W/m.
- Can be cut-to-length at site.
- Particulary suited to small bore pipework.
- Full range of controls and accessories.
- Available for 110-120 and 208-277VAC.
- High corrosion resistance.

Buswires.

### **DESCRIPTION**

Microtracer type EMTF is a medium temperature parallel resistance, constant wattage, cut-to-length heating cable that can be used for freeze protection or process heating.

It is particulary suited to small instrument impulse, analyser lines or process pipes located in nonhazardous areas.

Microtracer type EMTF is chosen when short or moderate circuit lengths are required (select Minitracer if longer circuits are required)

The installation of EMTF heating cable is quick and simple and requires no special skills or tools. Termination and power connection components are all provided in convenient kits.

# Silicone rubber insulation

Parallel circuit connection.

Nichrome heating element.

Fluoropolymer jacket.

Continuous conductive covering of metal braid. (-C)

Optional fluoropolymer outer jacket. (-F)

### **OPTIONS**

**EMTF..C** Tinned copper braid provides mechanical protection for base heater and may be used when traced equipment does not provide an effective earth path.

EMTF..CF Fluoropolymer overjacket over tinned copper braid provides protection where corrosive chemical solutions or vapours may be present.









#### **SPECIFICATION**

#### MAXIMUM TEMPERATURE:

Un-energised Energised	200°C (392°F) See table	
MINIMUM INSTALLATION TEMPERATURE:	-40°C (-40°F)	
POWER SUPPLY:	208 - 277V AC	

**MAXIMUM RESISTANCE** 

OF PROTECTIVE BRAIDING: 18.2 Ohm/km

or 110 - 120V AC

#### **WEIGHTS & DIMENSIONS:**

Type Ref	Dimensions (mm)+/-0.5	Weight kg/100m	Min Bending radius	Gland Size
EMTFC	8.2 x 5.0	9.6	25mm	M16
EMTFC	F 9.0 x 5.8	12.0	30mm	M16

#### **CONSTRUCTION**

2.2 to BS6351: Part 1 Grade: Nickel Chromium Heating Element: **Power Conductors:** Tin Plated Copper 1.5mm<sup>2</sup> Conductor Insulation: Silicone Rubber Jacket: Fluoropolymer Braid: **Tinned Copper** Overjacket (Optional): Fluoropolymer

#### **ORDERING INFORMATION:**

Example;	33 EMTF 2 - CF
Output 33W/m —	_
Microtracer type EMTF ———	
Supply Voltage 220 - 240V AC —	
Tinned copper braid —	
Fluoropolmer overjacket ——	

#### **ACCESSORIES:**

Heat Trace supply a complete range of accessories including termination/splice kits, end seals, junction boxes and controls. These items are recommended for the correct operation of EMTF products.

#### **FURTHER INFORMATION:**

Please consult the appropriate termination instructions and the Heat Trace Installation, Maintenance and Testing Manual (HTDIMM 010) for further details.

#### MAXIMUM PIPE / WORKPIECE TEMPERATURES:

The surface of the heater must not exceed the maximum withstand temperature of its constructional materials. This is ensured by limiting the pipe or workpiece temperatures to a safe level either by design calculation (a stabilised design) or by means of temperature controls.

For worst case conditions, the temperature of steel pipes should be limited to the followig levels:-

HEATER	MAXIMUM PERMISSIBLE PIPE TEMP (°C)	
NOMINAL OUTPUT	EMTF-C	EMTF-CF
(W/m)		
6.5	190	190
13	175	185
23	145	155
33	100	100
50	60	70

For conditions other than worst case, or pipes of other materials (eg. Plastic, Stainless Steel, etc.) consult Heat Trace.

Pipe temperatures higher than those given above may be accommodated by using Heat Trace Ltd voltage compensating devices e.g. POWERMATCH™ - Call for further details.

#### MAXIMUM CIRCUIT LENGTH:

OUTPUT (W/m)	MAX.CIRCU 115V	IT LENGTH* 230V	ZONE LENG 115V	GTH (NOM) 230V
6.5	82m	164m	1000mm	1500mm
13	58m	116m	800mm	1100mm
23	44m	87m	900mm	1000mm
33	36m	73m	750mm	1000mm
50	30m	59m	1000mm	1000mm

#### **POWER CONVERSION FACTORS:**

115V HEATING CABLE	230 HEATING CABLE
277V Multiply output by 5.80 230V Multiply output by 4.00 208V Multiply output by 3.27 120V Multiply output by 1.09 110V Multiply output by 0.91	240V Multiply output by 1.09 220V Multiply output by 0.91 208V Multiply output by 0.82



Heat Trace Ltd, Mere's Edge, Chester Road, Helsby, Frodsham, Cheshire, WA6 0DJ, England.

Tel: +44 (0)1928 726451 Fax: +44 (0)1928 727846

www.heat-trace.com email: info@heat-trace.com